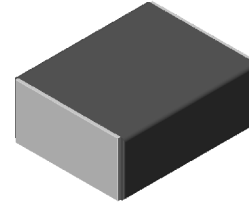


### Shielded SMD Power Inductor TL25201

- Iron powder
- Magnetically shielded.
- Storage temperature : -40°C ~ +125°C
- Operating temperature: -40°C ~ +125°C (Temperature rise included)
- Resistance to solder heat : 260°C .10 secs.



#### Electrical Specifications@ 25°C

| Part Number <sup>(1)</sup> | Inductance <sup>(2)</sup><br>( $\mu$ H) | DCR (m $\Omega$ )<br>(Max.) | Isat (A) <sup>(3)</sup><br>(Max.) | Irms (A) <sup>(4)</sup><br>(Max.) |
|----------------------------|---|-----------------------------|-----------------------------------|-----------------------------------|
| TL25201-R47M□              | 0.47 $\pm$ 20%                          | 32                          | 4.50                              | 3.51                              |
| TL25201-R68M□              | 0.68 $\pm$ 20%                          | 44                          | 3.87                              | 2.97                              |
| TL25201-1R0M□              | 1.00 $\pm$ 20%                          | 54                          | 3.15                              | 2.52                              |
| TL25201-1R5M□              | 1.50 $\pm$ 20%                          | 91                          | 2.34                              | 2.25                              |
| TL25201-2R2M□              | 2.20 $\pm$ 20%                          | 117 Typ (80)                | 2.16                              | 2.07                              |

\*1). Part Numbering TL25201R47M□

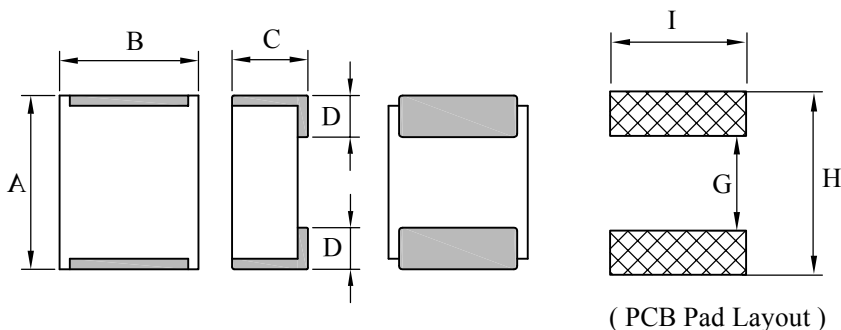
TL- Inductance Code, 25201 - Size, R47 - Inductance Value, M- Tolerance  $\pm$ 20%, □: B, C, D, T  
 B: Bulk , C: 7" Tape and Reel, D: 13" Tape and Reel, T: Partial Tape and Reel

\*2). Inductance Test Condition. : 1MHz / 1V

\*3). Isat based on  $\Delta L/L0A = 30\%$  max. ( Approximate transient current )

\*4). Irms based on Temperature rise 40°C max.

\*5). Termination: Tin -Silver over copper

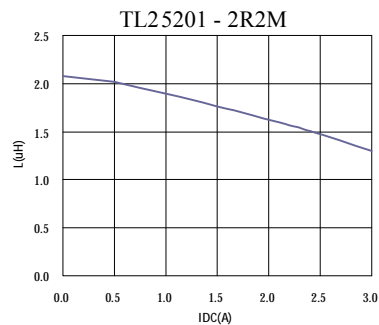
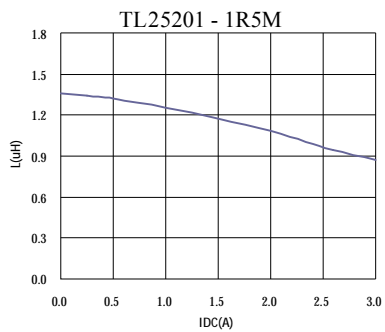
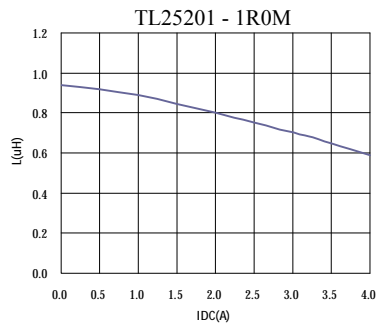
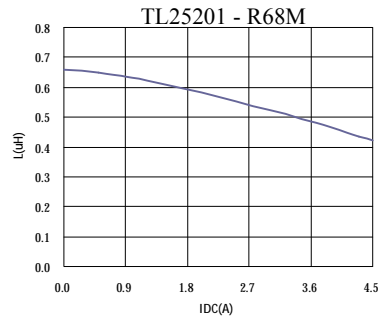


Unit : m/m

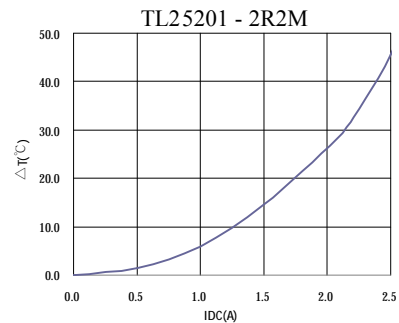
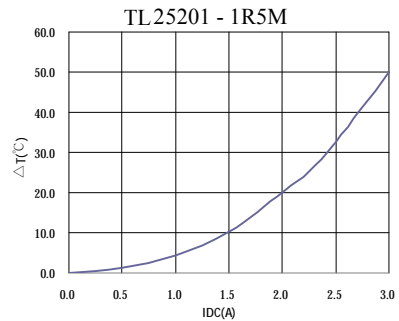
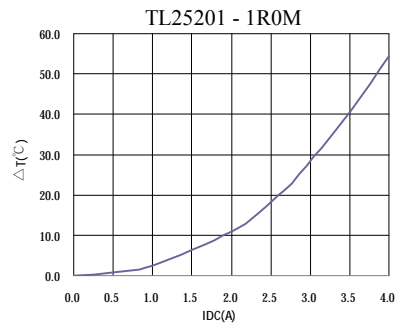
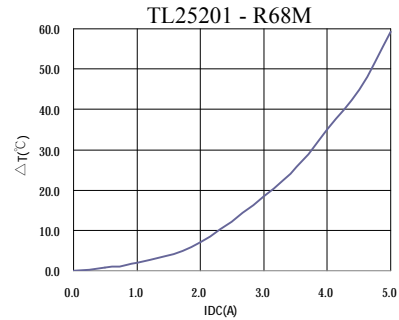
| A              | B              | C         | D              | G    | H    | I    |
|----------------|----------------|-----------|----------------|------|------|------|
| 2.50 $\pm$ 0.2 | 2.00 $\pm$ 0.2 | 1.00 max. | 0.60 $\pm$ 0.2 | 1.20 | 2.00 | 2.80 |

Shielded SMD Power Inductor TL25201

Inductance vs DC Bias



Temp Rise vs DC Bias

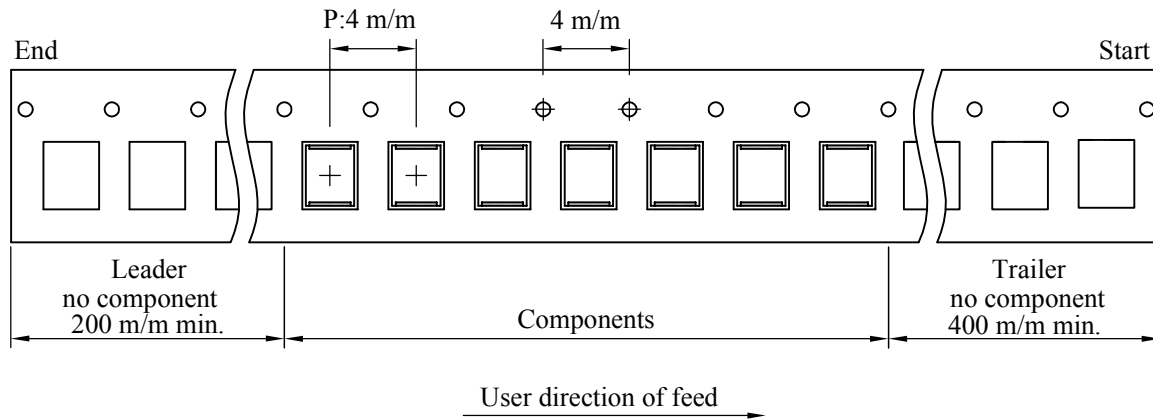
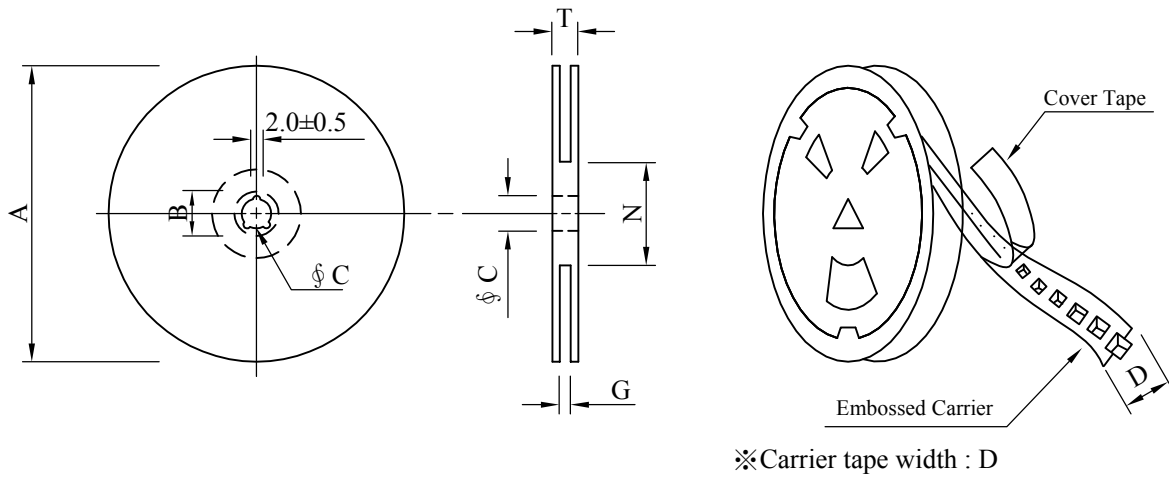


## Reliability test : TL25201

| Item                                | Reference documents                    | Test Condition  | Test Specification  |
|-------------------------------------|--|---|---|
| 1.High Temperature Exposure         | MIL-STD-202 Method 108                 | 1.Temperature: 125±2°C<br>2.Time:96±2 hours.  | 1.No mechanical or electrical damage.<br>2.Inductance shall not change more than ±20%.                    |
| 2.Temperature Cycling               | JESD22-A 104                           | 1.Temperature: -40°C ~ +125°C<br>2.Number of cycle:100 cycle<br>3.Dwell time:30 minutes   | 1.No mechanical or electrical damage.<br>2.Inductance shall not change more than ±20%.                    |
| 3.Biased Humidity Test              | MIL-STD-202 Method 103                 | 1.Temperature : 85±2 °C<br>2.Humidity: 85% RH.<br>3.Time:96±2 Hours   | 1.No mechanical or electrical damage.<br>2.Inductance shall not change more than ±20%.                    |
| 4.Operational Life                  | JESD22-A 108                           | 1.Temperature: 125°C (Temp. rise included)<br>2.Time:96±2 hours.<br>3.Rated current   | 1.No mechanical or electrical damage.<br>2.Inductance shall not change more than ±20%.                    |
| 5.External Visual                   | JESD22-B 101 & MIL-STD-883 Method 2009 | Inspect product constructions, marking and workmanship.   | 1.No pollution on the surface of products.<br>2.Clear marking.<br>3.No crack.                             |
| 6.Physical Dimensions               | JESD22-B 100                           | Verify physical dimensions to the applicable product detail specification.  | Per product specification standard  |
| 7.Resistance to solvents            | MIL-STD-202 Method 215                 | Immerse into solvent for 3±0.5 minutes & brush 10 times for 3 cycles.   | 1.No body change in appearance.<br>2.No marking blurred.<br>3.Inductance shall not change more than ±20%. |
| 8.Vibration Test                    | MIL-STD-202 Method 204                 | 1.Frequency and Amplitued :<br>10-2000-10 Hz, 1.5 mm.<br>2.Direction:X, Y, Z<br>3.Test duration:2 hours for each direction,<br>6 hours in total.                    | 1.No mechanical or electrical damage.<br>2.Inductance shall not change more than ±20%.                    |
| 9.Resistance To Soldering Heat Test | MIL-STD-202 Method 210 & J-STD020D.1   | 1.Highest temperature : 260±5°C.<br>2.Time ( temp. ≥ 217°C ) : 60~150 Second.<br>3.IR reflow times : 3 times.   | 1.No mechanical or electrical damage.<br>2.Inductance shall not change more than ±20%.                    |
| 10.Saturation Current               | JIS C 6436 & User SPEC.                | 1.Applied rated current for 5 second.<br>2.Saturation current   | Inductance shall not drop more than 30% max.  |
| 11.Over load                        | JIS C 6436 & User SPEC.                | 1.Applied one and half rated current for a period of 5 minutes.<br>2.Rated current  | No electrical or mechanical damage  |
| 12.Temperature Rise Current         | JIS C 6436 & User SPEC.                | 1.Applied rated current for 10 minutes.<br>2.Temperature measure by digital surface thermometer.<br>3.Irms current  | Surface temperature rise is less than 40°C max.   |
| 13.Solderability Test               | J-STD-002 & JESD22-B 102               | 1.Baking in pre-testing :<br>150±5°C / 16Hours±30 min.<br>2.Peak temperature : 240±5°C<br>3.Time ( temp. ≥ 217°C ) : 60~150 second.<br>4.IR reflow times : 1 times. | More than 95% soldering coverage min on terminations.   |
| 14.Electrical Characteriazation     | MIL-STD-202 Method 304 & User SPEC.    | 1.Operating temperature : -40°C~125°C<br>2.Room temperature : 25°C .  | 1.No mechanical or electrical damage.<br>2.Inductance shall not change more than ±20%.                    |
| 15.Drop                             | CNS-C6354 & GB/T 2423.8                | 1.Products shall be mounted on SPEC. pcb and dropped down from a heigh of 1m<br>2.Drop total time : 6 time<br>(Every side ofsamle drop 2 time)                      | 1. Adhesion on PCB shall be enough.<br>2. Product appearance shall not break.<br>3. No electrical damage. |
| 16.Terminal Strength Test           | IEC 60068-2-21                         | 1.Apply push force to samples mounted on PCB.<br>2.Force of 0.8 kg for 60±1 seconds.  | After test, inductors shall be no mechanical damage.  |

Packaging information : TL25201

( 1 ) Configuration



( 2 ) Dimensions

Unit:m/m

| Style   | A   | B            | C  | D | G         | N         | T    |
|---------|-----|--------------|----|---|-----------|-----------|------|
| 07 - 08 | 178 | $21 \pm 0.8$ | 13 | 8 | $10^{+0}$ | $50^{-0}$ | 12.5 |

( 3 ) Q'TY & G.W. Per package

| Code | Inner : Reel |           |         | Outer : Carton |           |              |
|------|--------------|-----------|---------|----------------|-----------|--------------|
|      | Q'TY (pcs)   | G.W. (gw) | Style   | Q'TY(pcs)      | G.W. (Kg) | Size (cm)    |
| B    | 3,000        | 180       | 07 - 08 | 150,000        | 7.4       | 41 x 39 x 22 |